



# Channabasaveshwara Institute of Technology

(An ISO 9001:2008 Certified Institution)

NH 206 (B.H. Road), Gubbi, Tumkur – 572 216.Karnataka.



## CIT-YOUTH EMPOWERMENT CELL REPORT ON INDUSTRIAL VISIT TO TKM

A team of 30 people started off to the plant visit of **Toyota Kirloskar Motors**, from CITRIS at about 11.00AM on 22/06/2017. The team reached the TKM plant at about 1.35 PM as scheduled. The visiting team was escorted by Mr. Gopinath D, HR Manager to Toyota Hall by a company bus. A presentation was given about Toyota Kirloskar motors. The team was showed with videos of Car body press shop, weld shop and paint shop; to where taking team to physically view them is difficult, along with a corporate promotional video. A high tea was served for the team and allowed to take a look at the development of the TKM from its inception on the walls of the Toyota hall. Before the plant visit safety instructions were given to the visiting team. Each member of the team was given with a cap and a walkie-talkie. Team was taken to Assembly Trim Line in Plant-2, which is a car assembly line where all the interior parts are assembled to the car body/chassis. On a single assembly trim line different models of cars and different variants of cars were assembled. The plant uses Lean Manufacturing and Just in Time (JIT) Manufacturing along with Quality principles like KANBAN and KIZEN. Team was made to understand the working of the trim line.

The team was then taken to Toyota Technical Training Institute. TTTI is an initiative by TKM to adapt some rural students after their SSLC and to give them training, for duration of about 3years free of cast. The institute admits around 65 students each year and then trains them in 3trades. Almost all the trainees will be absorbed by TKM or TKAP or the supplier companies. This institute was started 10years ago and already has delivered 7batch of trainees. The curriculum and training is meticulously planned to ensure the all round development of an individual. Team was taken to the learning environment of the institute. Team interacted with staff and took inputs from the staff.

Team was again taken to the Toyota hall for a feedback session and then the company bus left the team to the TKM gate. The team left the company premises at about 5.30, after having a little refreshment the team started off towards Tumkur and reached CITRIS by about 8.15 PM.

For YEC Team

[CHETAN BALAJI]

